

# Outlet Elements with Pressure Relief Valve and with P, T and M ports for downstream operators

# TC-04-\_\_-

**RE 18301-64** Edition: 02.2016 Replaces: 07.2012



### Description

The outlet elements TC-04-\_\_ are employed to connect the P and T channels of the ED elements of the Directional Valve Assembly to the P1 and T1 ports for downstream operators. They incorporate a pressure relief cartridge which controls the maximum pressure in the P1 line. The relief setting can be checked through the Test Point port M. The TC-04-\_\_ elements are available with body made of Black Anodized Aluminium (Al).

Hydraulic Ports P1 and T1 are size G 3/8, and Test Point port (M) is G 1/4.

## **Technical data**

Weight  kg (lbs)  0.31 (0.67)    TC 04-02-00-AL element					
TC 04-02-00-AL element      Weight    kg (lbs)    0.44 (0.96)      TC 04-02-SAL element    -20+50 (-4+122) (NBR seals)      Ambient Temperature    °C (°F)    -20+50 (-4+122) (NBR seals)      Hydraulic    -20+50 (-4+122) (NBR seals)      Maximum flow in P and T    I/min (gpm)    35 (9.2)      Maximum pressure    bar (psi)    250 (3625)      Hydraulic fluid    Mineral oil based hydraulic      General properties: it must have    fluids HL (DIN 51524 part 1).      physical lubricating and chemical    Mineral oil based hydraulic      properties suitable for use in    fluids HLP (DIN 51524 part 2)      hydraulic systems such as, for    For use of environmentally	General				
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hydraulic systems such as, for For use of environmentally	physical lubricating and c	Mineral oil based hydraulic			
	properties suitable for us	fluids HLP (DIN 51524 part 2).			
example: acceptable fluids	5	5			
	example:				
(vegetable or polyglycol					
base) please consult us.			base) please consult us.		
Fluid Temperature      °C (°F)      -20+80 (-4+176) (NBR	Fluid Temperature	°C (°F)	-20+80 (-4+176) (NBR)		
$\label{eq:second} Permissible \mbox{ degree of } ISO \mbox{ 4572: } \beta_x \mbox{$\geq$75 X=1012$}$	Permissible degree of		ISO 4572: β <sub>x</sub> ≥75 X=1012		
fluid contamination ISO 4406: class 19/17/14	fluid contamination		ISO 4406: class 19/17/14		
NAS 1638: class 8			NAS 1638: class 8		
Viscosity range mm <sup>2</sup> /s 5420	Viscosity range	mm²/s	5420		

#### Note

For applications with different specifications consult us

### 2 **TC-04-\_-** | Outlet Elements Ordering details

# **Ordering details**

01	1 02 03 04						05					
тс	- 04		-	AL								
Famil	Family											
01	Outlet Elements											
Configuration												
02	With Pressure Relief Valve and through ports P and T											
Ports	Ports											
03	G 3/8 DIN 3852											
	9/16-18 UNF 2-B (SAE6)											
Pressure Relief range												
04	4 Without pressure relief valve 25-125bar (362-1813 psi) 40-200bar (580-2900 psi)							00				
								SN				
								SB				
	200-350b	ar (290	0-5076	psi)				SV				
Material												
05	5 Aluminium											

Symbol



# **External dimensions and fittings**



- 1 Flange specifications for coupling to the ED Directional Valve Elements.
- 2 For tie rod and tightening torque information see data sheet RE 18301-90.
- **3** Hydraulic Ports P1 and T1 size G 3/8 for downstream operators.
- 4 Test Point port (M) G 1/4...
- 5 Pressure Relief Cartridge VMD1025, with screw type adjuster (refer to RE 18301-91).

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Subject to change.