# Flangeable elements with Cross Piloted Counterbalance Valves

# EDM-VB



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## Description

The secondary flangeable elements EDM-VB-\_\_ can be interfaced and bolted on top of the A and B ports of the ED elements of the Directional Valve Assembly.

They incorporate one or two Cross Piloted Counterbalance Valves which allow free flow toward the A and B outlet ports, and lock in a leak free mode the flow returning from the actuator. Pilot pressure in the opposite line reduces the pressure setting of the counterbalance valve in proportion to the pilot ratio (4:1) until opening and allowing the flow return from the actuator.

The pressure setting should be at least 1,3 times the highest expected load.

Depending on the version selected (02AB, 020A or 020B), the counterbalance function can be double-acting or singleacting, upstream or downstream, in both A and B ports, or in A port only, or in B port only (see hydraulic symbols).

The body of the EDM-VB elements is made of Black Anodized Aluminium. Hydraulic Ports A and B are size G 3/8.



# **Technical data**

General				
Weight of manifold, with two counterbalance valves EDM-VB-AB	kg (lbs)	1.2 (2.65)		
Weight of manifold, with one counterbalance valve EDM-VB-0A	kg (lbs)	1.02 (2.24)		
Ambient Temperature	°C (°F)	–20+50 (-4+122) (NBR seals)		
Hydraulic				
Maximum pressure	bar (psi)	250 (3625)		
Maximum flow	l/min (gpm)	40 (10.5)		
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.		
Fluid Temperature	°C (°F)	-20+80 (-4+176) (NBR)		
Permissible degree of fluid contamination		ISO 4572: $β_x≥75$ X=1012 ISO 4406: class 19/17/14 NAS 1638: class 8		
Viscosity range	mm²/s	5420		

#### Note

For applications with different specifications consult us



#### 2 **EDM-VB** | Flangeable elements Ordering details

# **Ordering details**

#### Symbols

Α

01	. 02	03	04	05		06			
L	88	35		35	00		0		
Family									
01	Directional Valve elements ED								
Mode	el .						•		
02	Flangeable element secondary valves								
Туре									
03	Cross Piloted Counterbalance Valves								
Confi	guration								
04	Counterbalance Valves for both A and B ports						02AB		
	Counterbalance Valve for port A only Counterbalance Valve for port B only						020A		
							020B <sup>1)</sup>		
Coun	terbalance p	oressure	range						
05	100-310 bar (1440-4496 psi)						35		
Ports	2)								
06	G 3/8 DIN 3852, flangeable on G 3/8 ports						0		
	9/16-18 UN	9/16-18 UNF 2-B (SAE6), flangeable on G 3/8 ports					1		
	3/4-16 UNF 2-B (SAE8), flangeable on G 3/8 ports								



 $\ensuremath{_{1}}\xspace$  1) The version "020B" is similar to "020A" by rotating the block of 180°.

3/4-16 UNF 2-B (SAE8), flangeable on SAE8 ports

2) Modular elements can be flanged on standard G 3/8 or SAE8 valve body

## **Characteristic curves**



Pressure drop	Curve no.
Fully piloted	1
Through check valve	2

Measured with hydraulic fluid ISO-VG32 at 45° ±5 °C (113° ±9 °F); ambient temperature 20 °C (68 °F).

4 **EDM-VB** | Flangeable elements External dimensions and fittings

### **External dimensions and fittings**





- Four through holes Ø 5.5 mm (0.217 inch) for screws and tightening torques see data sheet RE 18301-90.
- 2 Counterbalance valve with screw type adjustment.
- **3** A1 and B1 ports for the actuator.
- 4 Identification label.

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Subject to change.