

Solenoid operated valves direct acting poppet type 2-way double lock, special cavity 019-E Cartridge style in manifold

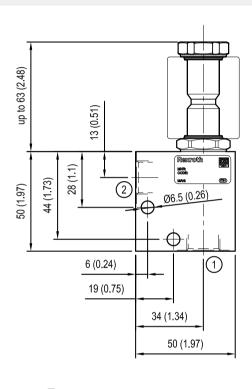
VEDT-CS-16-08S-NC

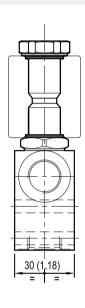
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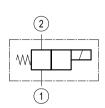
RE 18331-64

Edition: 04.2023

Replaces: 03.2019







Cartridge schemes

monodirectional type	bidirectional type
	31

mm (inches)

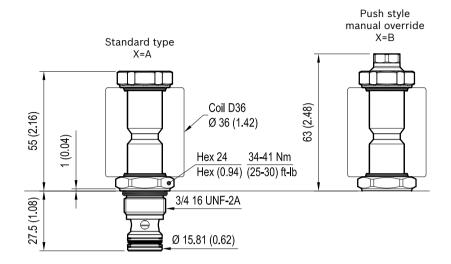
Technical data

Max. flow	up to 15 l/min (4 gpm)*	
Max. operating pressure for steel body	250 bar (3625 psi)	
Max operating pressure for aluminium body	210 bar (3000 psi)	
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)	
Fluids: Mineral-based or synthetics with lubricating properties viscosities of 20 to 380 mm ² /s (cSt)		
MTTFd	150 years see RE 18350-51	
To order manifold only, see data sheet RE 18325-85		
Other technical data	See data sheet 18350-50	

^{*} see performance graph on page 3

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Solenoid operated valves, direct acting poppet type 2-way double lock



Cartridge technical data

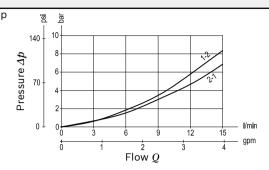
General		
Installation orientation	Unrestricted	
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)	
Hydraulic		
Max. operating pressure	250 bar (3625 psi)	
Flow range	up to 15 l/min (4 gpm)	
Max. internal leakage	5 drops/min.	
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)	
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)		
Installation torque	34 - 41 Nm (25 - 30 ft-lbs)	
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14	
MTTFd	150 years see RE 18350-51	
Special cavity	019-E see data sheet 18325-75	
Other technical data	See data sheet 18350-50	

Electrical				
Type of voltage	DC voltage			
Coil type	D36			
Supply voltage	See data sheet 18325-90			
Admitted voltage tolerance: see characteristic curves and table				
Power consumption	20 W			
Type of protection	See data sheet 18325-90			
Note: Coils must be ordered separately				

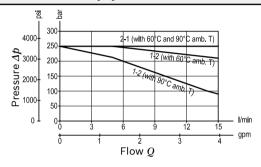
Characteristic curves

Version 31

Pressure drop



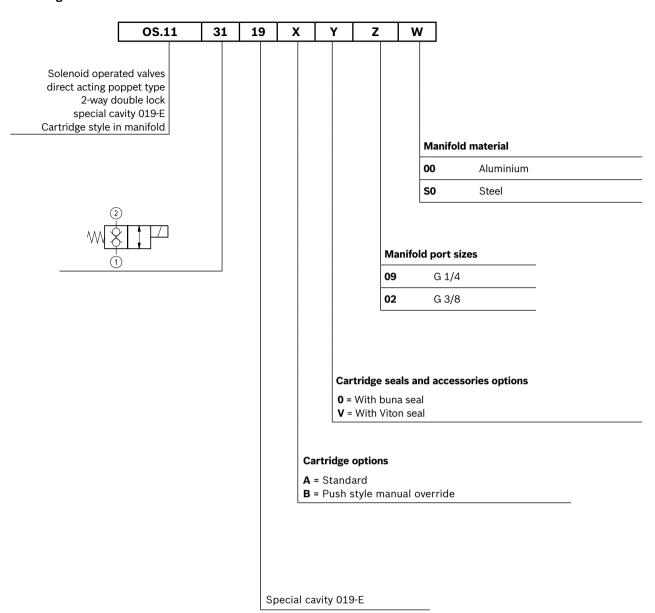
Performance limits at 100% duty cycle



Minimum switching voltage				
Flow direction	Amb. T	Voltage required		
2-1	60°C	-20% of V nominal		
2-1	90°C	V nominal		
1-2	60°C	-10% of V nominal		
1-2	90°C	V nominal		

Note: in case of need of performance limits at specific different working conditions, please consult factory.

Ordering code



Bosch Rexroth Oil Control S.p.A.

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