

Sandwich valve

RE 18332-83

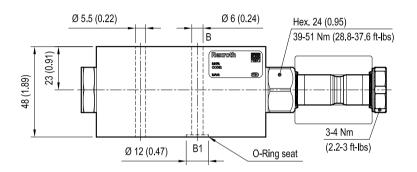
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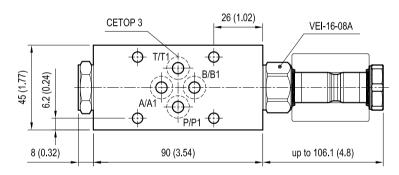
Replaces: 12.2016

module with solenoid valve

EM-VEI-16-08A-CETOP 3-B

OP.16 - K - 18 - 29 - X - Y







A1 P1 T1 B1

Cartridge schemes (K)

monodirectional type	bidirectional type		
	05		
	06		
	31		
	32 W 8 4/		

Technical data

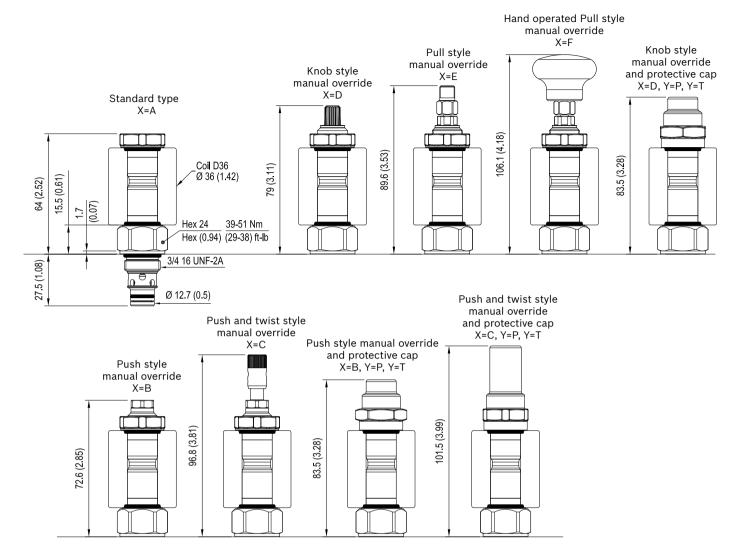
Max. flow	40 l/min (11 gpm)		
Max operating pressure	210 bar (3000 psi)		
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)		

Standard manifold in high strength aluminium.

For working pressure up to 350 bar (5000 psi) and for fatigue applications with any working pressure, steel manifolds are available upon request.

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm²/s (cSt)

MTTFd	150 years see RE 18350-51		
Other technical data	See data sheet 18350-50		



Cartridge technical data

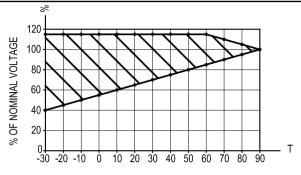
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General				
Installation orientation	Unrestricted			
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)			
Hydraulic				
Max. operating pressure	350 bar (5000 psi)			
Flow range	0.5 - 40 l/min (0.1 - 11 gpm)			
Max. internal leakage	5 drops/min.			
Switching time	Opening ≤ 50 ms			
	Closing ≤ 100 ms			
Fluid temperature range -20 to 80 °C (-4 to 176				
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)				
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)			
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14			
MTTFd	150 years see RE 18350-51			
Cavity	CA-08A-2N see data sheet 18325-70			
Other technical data	See data sheet 18350-50			

Electrical	
Type of voltage	DC voltage
Coil type	D36
Supply voltage	See data sheet 18325-90
Voltage tolerance against ambient temperature	See characteristic curve
Power consumption	20 W
Type of protection	See data sheet 18325-90
Note: Coils must be ordered separat	ely

TAE	3. 1	Manual override options (X)					
3		Α	В	С	D	E	F
cap. ()	0	K=all versions	K=06 K=32	K=06 K=32	K=05 K=31	K=05 K=31	K=05 K=31
prot.	v	K=all versions	K=06 K=32	K=06 K=32	K=05 K=31	K=05 K=31	K=05 K=31
and	Р	/	K=06 K=32	K=06 K=32	K=05 K=31	/	/
Seal	Т	/	K=06 K=32	K=06 K=32	K=05 K=31	/	/

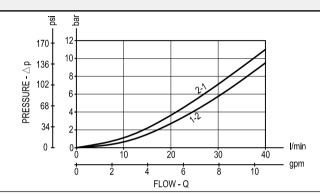
Characteristic curves

All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle

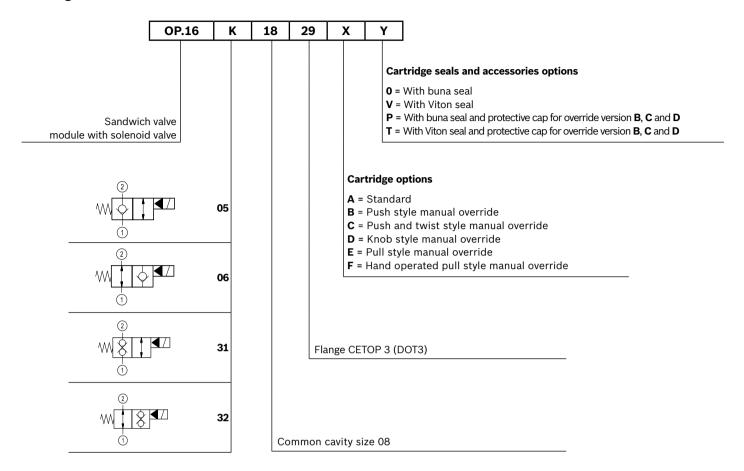


AMBIENT TEMPERATURE (°C)

All Versions



Ordering code



Note: for solutions availability (K-X-Y combinations), please refer to TAB.1 on page 2.

Bosch Rexroth Oil Control S.p.A.

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