

# Outlet Elements with Pressure Relief Valve and with P, T and M ports for downstream operators

TC-04- -

Edition: 02.2016 Replaces: 07.2012



## **Description**

The outlet elements TC-04-\_ are employed to connect the P and T channels of the ED elements of the Directional Valve Assembly to the P1 and T1 ports for downstream operators. They incorporate a pressure relief cartridge which controls the maximum pressure in the P1 line. The relief setting can be checked through the Test Point port M. The TC-04-\_ elements are available with body made of Black Anodized Aluminium (AI).

Hydraulic Ports P1 and T1 are size G 3/8, and Test Point port (M) is G 1/4.

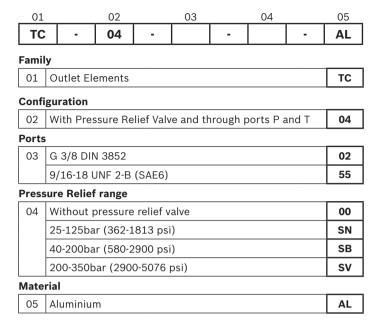
# **Technical data**

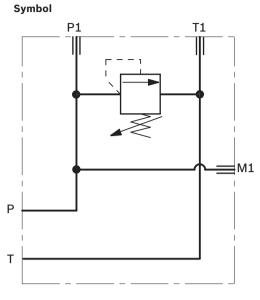
General		
Weight TC 04-02-00-AL element	kg (lbs)	0.31 (0.67)
Weight TC 04-02-SAL element	kg (lbs)	0.44 (0.96)
Ambient Temperature	°C (°F)	-20+50 (-4+122) (NBR seals)
Hydraulic		
Maximum flow in P and T	l/min (gpm)	35 (9.2)
Maximum pressure	bar (psi)	250 (3625)
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C (°F)	-20+80 (-4+176) (NBR)
Permissible degree of fluid contamination		ISO 4572: β <sub>x</sub> ≥75 X=1012 ISO 4406: class 19/17/14 NAS 1638: class 8
Viscosity range	mm²/s	5420

### Note

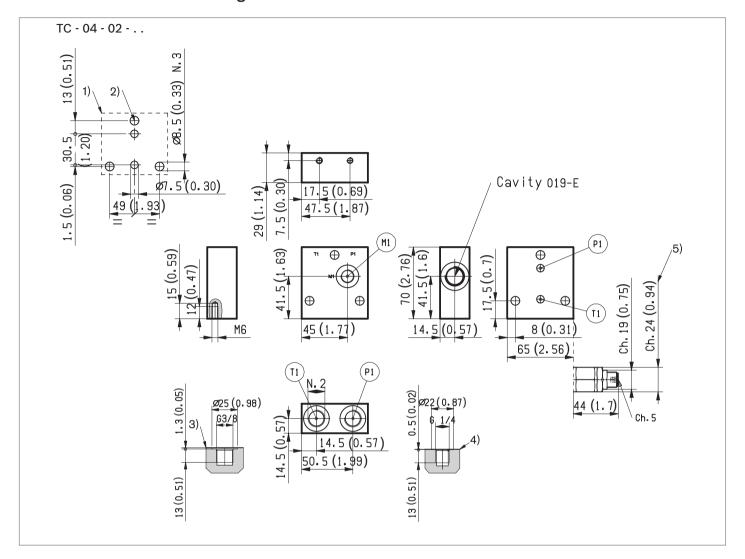
For applications with different specifications consult us

# **Ordering details**





# **External dimensions and fittings**



- Flange specifications for coupling to the ED Directional Valve
  Flements
- 2 For tie rod and tightening torque information see data sheet RE 18301-90.
- **3** Hydraulic Ports P1 and T1 size G 3/8 for downstream operators.
- 4 Test Point port (M) G 1/4...
- **5** Pressure Relief Cartridge VMD1025, with screw type adjuster (refer to RE 18301-91).

# 4 TC-04-\_- | Outlet Elements

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Subject to change.