

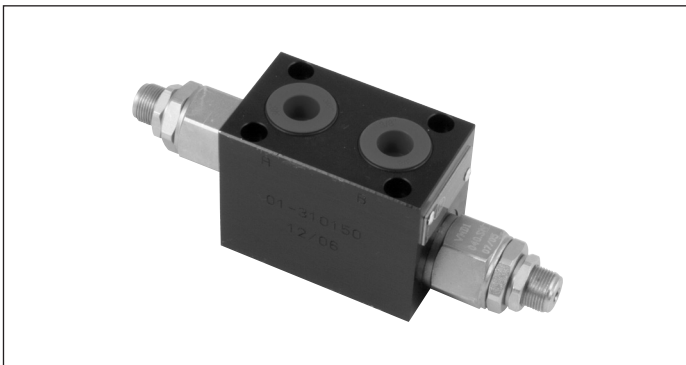
## Flangeable elements with secondary pressure relief valves single or double

EDM-VM

**RE 18301-41**

Edition: 02.2016

Replaces: 06.2015

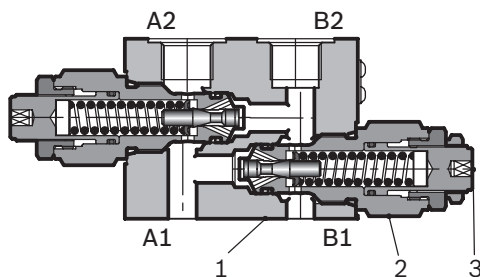


### Description

The secondary flangeable elements EDM-VM-\_\_ can be interfaced and bolted on top of the A and B ports of the ED elements of the Directional Valve Assembly.

The body (**1**) is made of black anodized aluminium, and it incorporates one or two direct acting pressure relief valves (**2**), fitted with cross-over configuration: the relief valve for line A releases the oil into line B and viceversa

The maximum secondary pressure in line A, or B, can be adjusted through the adjuster screw (**3**).



### Technical data

General		
Weight EDM-VM-AB	kg (lbs)	0.79 (1.75)
Weight EDM-VM-OA (EDM-VM-OB)	kg (lbs)	0.61 (1.36)
Ambient Temperature	°C (°F)	-20....+50 (-4....+122) (NBR seals)
Hydraulic		
Maximum pressure	bar (psi)	250 (3625)
Maximum flow	l/min (gpm)	50 (13.2)
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C (°F)	-20....+80 (-4....+176) (NBR)
Permissible degree of fluid contamination		ISO 4572: $\beta_x \geq 75$ X=10...12 ISO 4406: class 19/17/14 NAS 1638: class 8
Viscosity range	mm <sup>2</sup> /s	5....420

### Note

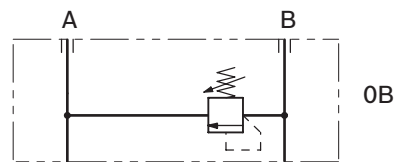
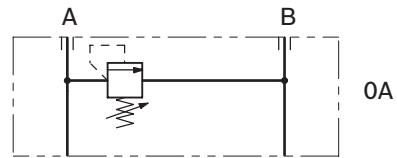
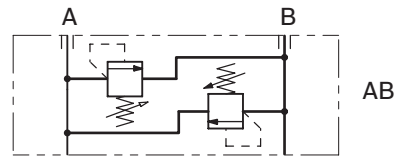
For applications with different specifications consult us

## Ordering details

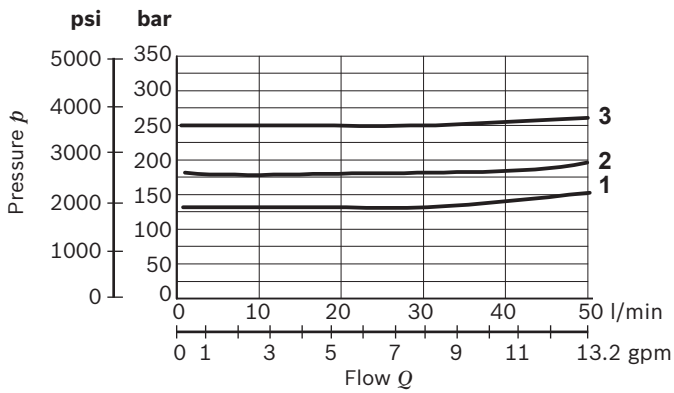
01	02	03	04	05	06	07
<b>L</b>	<b>88</b>	<b>60</b>			<b>00</b>	<b>0</b>
<b>Family</b>						
01	Directional Valve elements ED					<b>L</b>
<b>Model</b>						
02	Flangeable element secondary valves					<b>88</b>
<b>Type</b>						
03	Secondary pressure relief					<b>60</b>
<b>Configuration</b>						
04	Pressure relief for both A and B ports					<b>02AB</b>
	Pressure relief for port A only					<b>020A</b>
	Pressure relief for port B only					<b>020B</b>
<b>Pressure adjustment</b>						
05	Relief cartridge with adjuster screw					<b>S</b>
	Relief cartridge with hand-knob					<b>K</b>
<b>Pressure range</b>						
06	25-120 bar (360-1740 psi)					<b>N</b>
	40-200 bar (580-2900 psi)					<b>B</b>
	150-350 bar (2175-5075 psi)					<b>V</b>
<b>Ports<sup>1)</sup></b>						
07	G 3/8 DIN 3852, flangeable on G 3/8 ports					<b>0</b>
	9/16-18 UNF 2-B (SAE6), flangeable on G 3/8 ports					<b>1</b>
	3/4-16 UNF 2-B (SAE8), flangeable on G 3/8 ports					<b>3</b>
	3/4-16 UNF 2-B (SAE8), flangeable on SAE8 ports					<b>A</b>

1) Modular elements can be flanged on standard G 3/8 or SAE8 valve body.

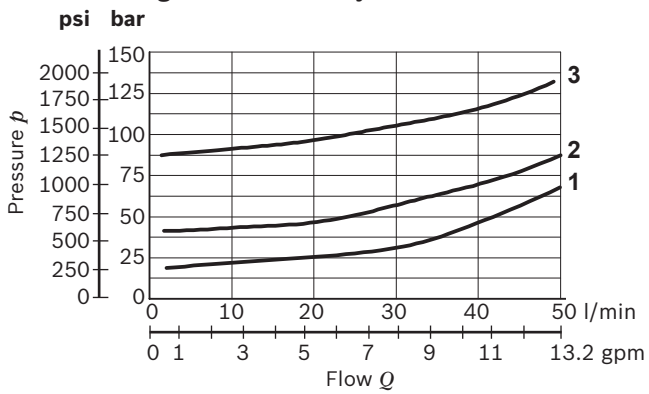
## Symbols



## Characteristic curves



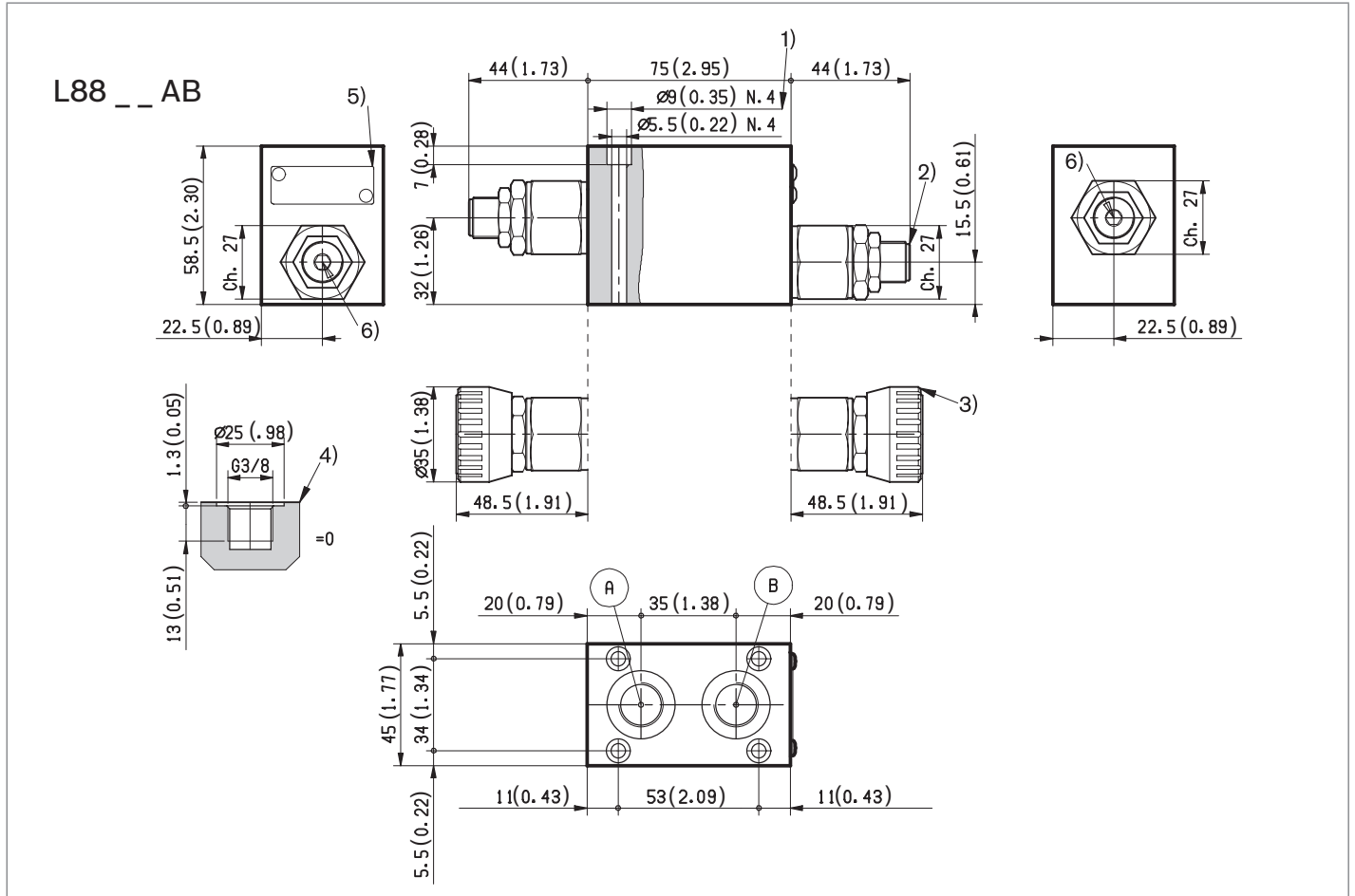
### Pressure range and lowest adjustable level



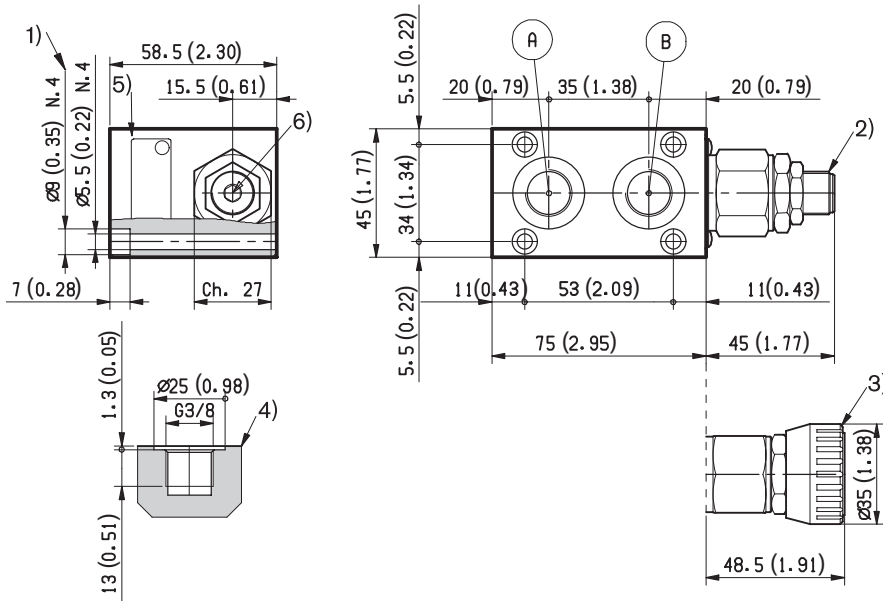
Pressure range	Curve no.
N (25-120 bar) (360-1740 psi)	1
B (40-200 bar) (580-2900 psi)	2
V (150-350 bar) (2175-5075psi)	3

Measured with hydraulic fluid ISO-VG32 at  $45^\circ \pm 5^\circ \text{C}$   
 ( $113^\circ \pm 9^\circ \text{F}$ ); ambient temperature  $20^\circ \text{C}$  ( $68^\circ \text{F}$ ).

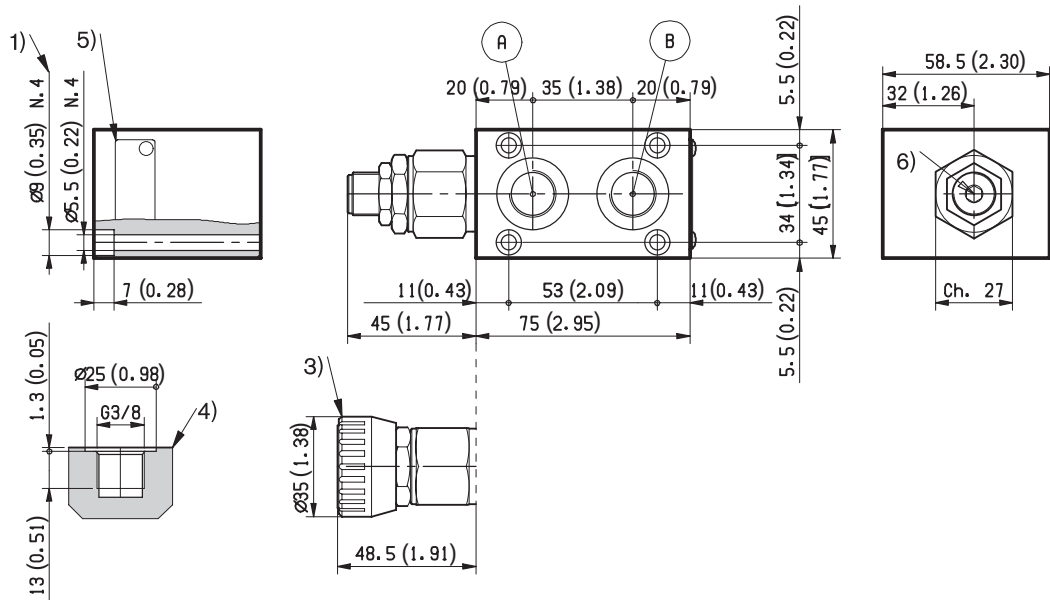
**External dimensions and fittings**



**L88 \_\_ 0A**



**L88 \_\_ 0B**



- 1 Four through holes  $\varnothing$  5.5 mm (0.217 inch) for screws and tightening torques see data sheet RE 18301-90.
- 2 Pressure relief cartridge with adjuster screw.
- 3 Pressure relief cartridge with hand-knob type VMD1040 refer to RE 18301-91

- 4 A and B ports.
- 5 Identification label.
- 6 Hex 5 mm (0.2 inch) for setting pressure relief valves.

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Subject to change.