# 4/3 and 4/2 Proportional directional valve elements with LS

# EDG-DP Component Series 1



# **General specifications**

The inlet section can be configured for either a fixed displacement pump or load-sense variable displacement pump. When simultaneous machine functions are actuated, the pre-compensators will automatically adjust to the highest load pressure via a shuttle arrangement, making the system circuit independent of variations in loads and pump pressures.

# **Main Field of Application**

- Truck mounted applications
- Forestry machinery
- Forklifts and Telehandler
- Municipal vehicles
- Cranes
- Construction machines
- Aerial working platforms
- Heavy duty vehicles
- Agricultural machines

- Size 6
- Series 1
- Maximum operating pressure\*:
  350 bar (5000 psi) on pump side
  350 bar (5000 psi) on consumer side
- Maximum flow at 6 bar (87 psi) 40 l/min (10.6 gpm)
- ▶ Ports connections G 3/8 G 1/2 SAE6 SAE8

#### Note

Spool position sensor available for this valve. See RE18300-30

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\* For detailed information about duty cycles or specific requirements please contact factory.



**RE 18301-19** Edition: 01.2025

Replaces: 06.2024

# **Ordering details**

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	G 1/	2 DIN	3852											G12				de opti					y L	eve	r						- r	
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1) For mating connectors ordering code see data sheet RE 18325-90.

- $_{\rm 2)}$  "O" option is the only one available for "Without secondary valves" selection.
- 3) For fixed setting relief valve data sheet see Data Sheet RE 18329-11.
- For anticavitation valve data sheet see Data Sheet RE 18329-51. 4) See Table 4.
- 5) See page 10.
- 6) "I" for only meter in option.

# **Ordering details**

Table 1						
Notches dimension selection	Local compensator bias spring					
> Flow Rate	4bar	6bar				
1*	4 l/min	6 l/min				
2 *	8 l/min	10 l/min				
3 *	12 l/min	14 l/min				
4 *	16 l/min	18 l/min				
6 *	24 l/min	30 l/min				
9 *	32 l/min	40 l/min				

\*Note: standard spool types (symmetrical):

1111 - 2222 - 3333 - 4444 - 6666 - 9999

рос	ol size selection	on guio	de				
		<b>P-&gt;A</b> (corre	esponding	A->T sam	e size or "	" size)	
	Notch size	1	2	3	4	6	9
P->B	1	x	Х	•	٠	•	٠
	2	x	Х	x	\$	٠	٠
<b>P-&gt;B</b> (corresponding R->T same size or " " size)	3	•	X	X	X	\$	•
	4	•	<b>\$</b>	X	Х	Х	\$
	6	•	٠	\$	X	X	х
	9	•	٠	٠	\$	х	х

Standard spool now rate configuration
 Special spool flow rate configuration, contact factory

• = Not available

Table 4	Та	bl	е	4	
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LS relief valve configuration setting

Option	Description	Standard
selection		setting (bar)
0	without valve cavity	-
1	30-90 bar (Setting range)	70
2	80-140 bar (Setting range)	110
3	135-225 bar (Setting range)	180
4	210-310 bar (Setting range)	250
5	290-380 bar (Setting range)	300
9	Normally closed plug	R930082023

#### Table 3

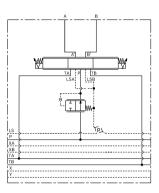
Table	3										
Full r	Full relief valve configuration setting										
0				9				8			
Without valve cavity on both sides (not drilled)				plugg	valve jed (N d plug	orma		With valve	n anti-c e	avitati	ion
Α	В	С	D	E	F		G	н	I	J	К
50	60	70	80	90	10	0 1	10	120	130	140	150
bar	bar	bar	bar	bar	ba	r b	ar	bar	bar	bar	bar
725	870	1015	5 116	0 130	05 14	50 1	595	1740	1885	2030	2175
psi	psi	psi	psi	psi	ps	i p	si	psi	psi	psi	psi
L	М	Ν	0	Р	Q	R	S	Т	U	v	Х
160	170	180	190	200	210	220	230	240	250	270	290
bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar
2320	2465	2611	2756	2901	3046	3191	L 333	6 348:	1 3626	3916	4206
psi	psi	psi	psi	psi	psi	psi	psi	psi	psi	psi	psi

#### Note

For pressure higher than 290 bar (4206 psi), contact factory.

4 **EDG-DP** | 4/3 and 4/2 Proportional directional valve elements Hydraulic layouts

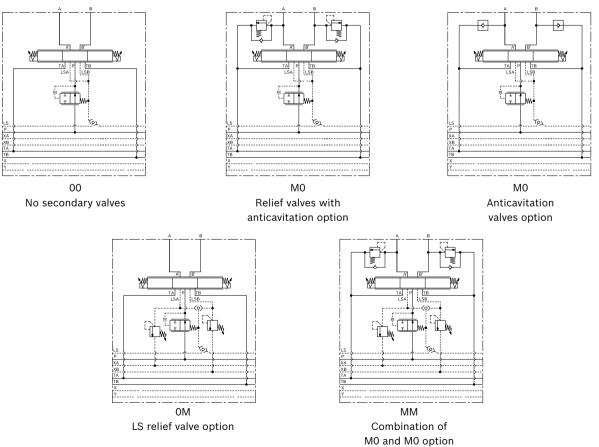
# **Hydraulic layouts**



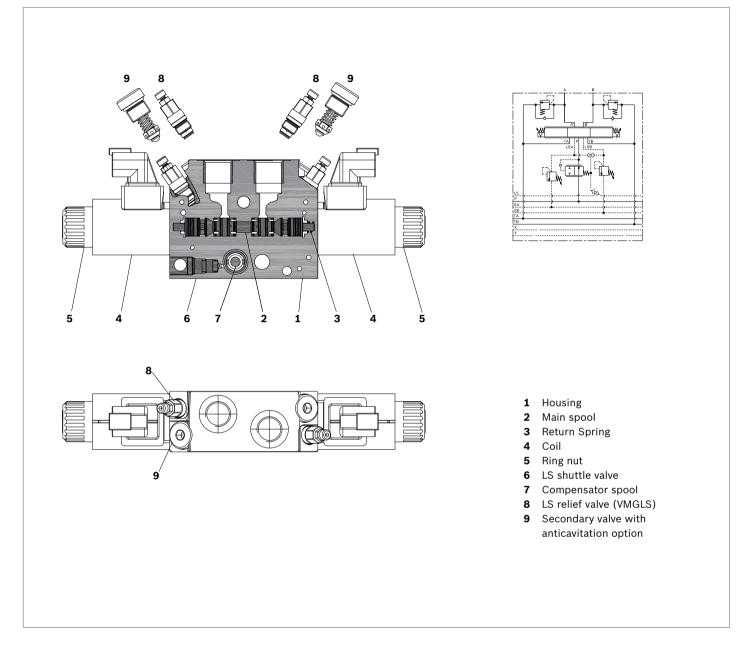
07 - Spool variants								
Both meter in and out								
B2	E2							
B3	E3							
B4	E4							

Both meter in and out								
B2II	E2II							

# 14 - Secondary valve types



# **Functional description**



The EDG direct acting proportional solenoid sectional valves with pressure compensation control the oil flow to actuators. These elements consist of a stackable housing (1) with a control spool (2), two solenoids (4), two return springs (3). Each solenoid (4), energized by PWM regulator, displaces the control spool from its neutral-central position "0" proportionally to the current received. When the spool is shifted and the metering notch is open, flow delivery starts and is controlled by a 2 way pressure compensator(7) (P > A; P > B).

When the solenoid is de-energized, the return spring pushes the spool back in its neutral-central position. Each coil (**4**) is fastened to the solenoid tube by the ring nut (**5**). A push-pin manual override is included to actuate the valve without electrical power as needed.

#### Load pressure compensation

The pressure compensator (7) keeps the pressure differential on the main spool (2). The flow to the consumers remains constant, despite varying loads. The highest load pressure on the pump is signaled via the LS line and the integrated shuttle valve (6). Port relief valves with anti-cavitation function on A and B (9) protect the system against pressure peaks and cavitation. LS relief valves (8), for each consumer port, can be adjusted according to specific application requirements.

# **Technical data**

General		
Valve element with 2 solenoids	kg (lbs)	2.2 (4.85)
Valve element with 1 solenoid	kg (lbs)	1.7 (3.75)
Ambient Temperature	°C (°F)	-30+90 (-22+194)
Hydraulic		
Maximum pressure at P, A and B ports	bar (psi)	350 (5000)
Maximum static pressure at T*	bar (psi)	210 (3050) [in case of Emergency Lever option, max. pressure is limited up to 30 bar at T]
Max. regulated flow at 6 bar (87 psi)	l/min (gpm)	40 (10.6)
For E schemes symmetrical spool pattern in neutral position (connection A to T and B to T) E-schemes flow pattern with only meter IN (spool type E1) in neutral position: the opening area is approx the 50% of nominal cross-section. This spool type is suitable in combination with load holding valves applications.		Approx. 2% of the nominal cross-section
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems.		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C (°F)	-30+100 (-22+212) (NBR seals)
Permissible degree of fluid contamination		ISO 4572: β <sub>x</sub> ≥75 X=1215 ISO 4406: class 20/18/15 NAS 1638: class 9
Viscosity range	mm²/s	20380 (optimal 3046)
Electrical		
Voltage type	PWM	120 Hz
Voltage tolerance (nominal voltage)	%	-10 +10
Duty		Continuous, with ambient temperature $\leq$ 50°C (122°F)
Coil wire temperature not to be exceeded	°C (°F)	180 (356)
Insulation class		Н
Compliance with		Low Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC
Coil weight	kg (lbs)	0.228 (0.503)
Voltage	V	12 24
Nominal 100% current	А	1.76 0.94
Nominal Coil Resistance at 20°C (68°F)	Ω	4.05 13.6

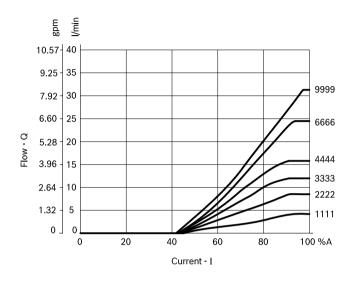
# Note

For applications with different specifications consult us.

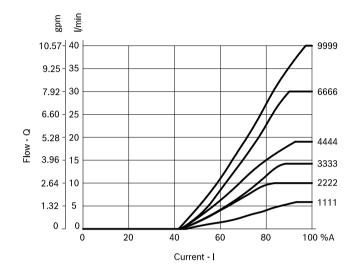
\* In addition to relief valve pressure setting value.

Code	Voltage [V]	Connector type	Coil description	Marking	Coil Mat no.
=OB 01	12 DC	EN 175301-803 (Ex. DIN 43650)	C37 01	12 DC	R930077022
=OB 03	12 DC	AMP JUNIOR	C37 03	12 DC	R930063954
=OB 07	12 DC	DEUTSCH DT 04-2P	C37 07	12 DC	R930077020
=OC 01	24 DC	EN 175301-803 (Ex. DIN 43650)	C37 01	24 DC	R930077023
=OC 03	24 DC	AMP JUNIOR	C37 03	24 DC	R930063955
=OC 07	24 DC	DEUTSCH DT 04-2P	C37 07	24 DC	R930077021

# **Characteristic curves**

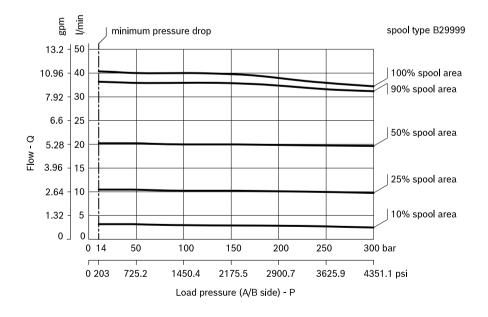


#### Characteristic curves Q=Q (I) at 4 bar



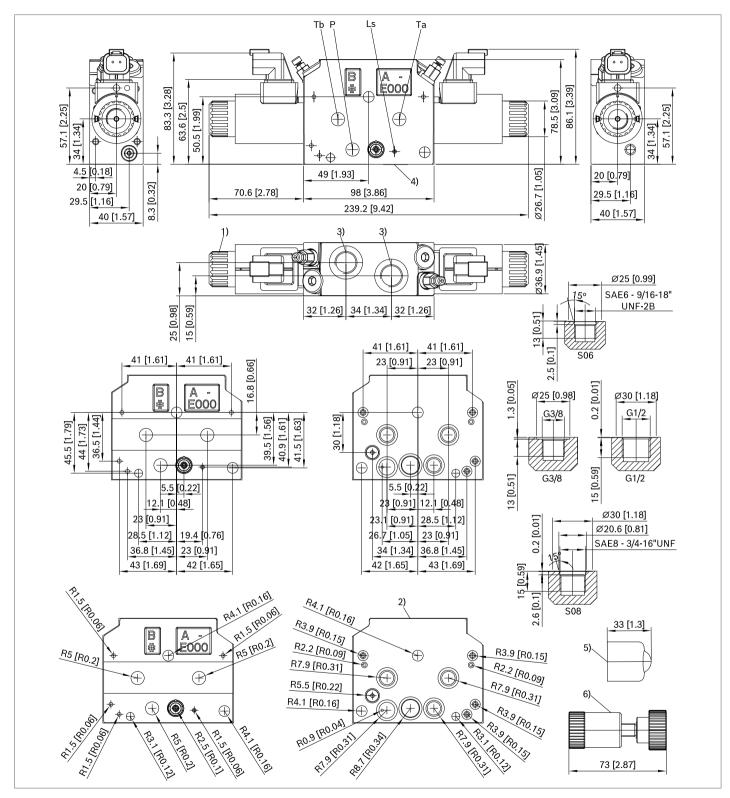
#### Characteristic curves Q=Q (I) at 6 bar

### 2-way inflow controller



Measured with hydraulic fluid ISO-VG32 at 45° ±5 °C (113° ±9 °F); ambient temperature 20 °C (68 °F).

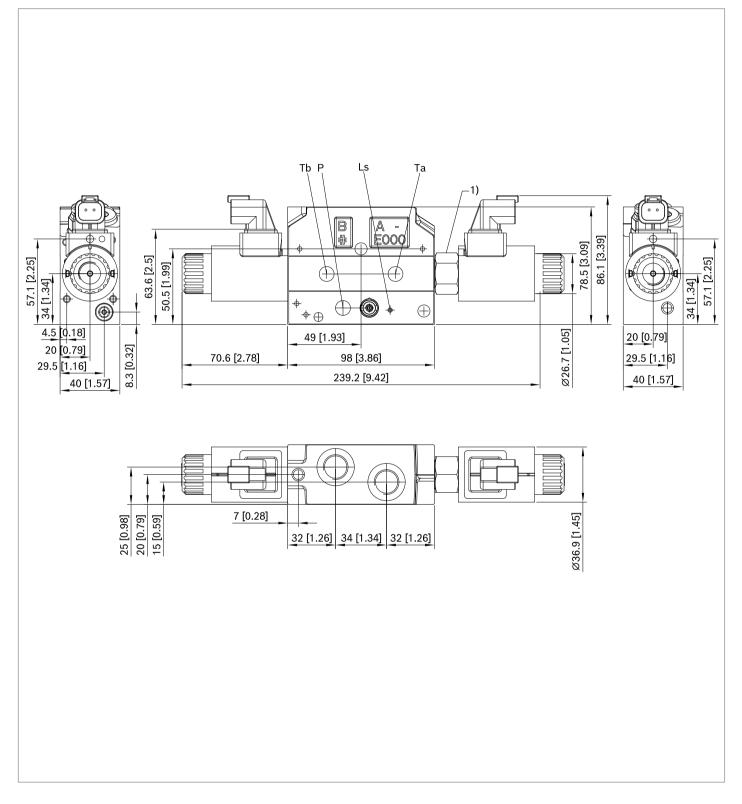
# **External dimensions and fittings**



- Ring nut for coil locking (Ø 30.3 mm). Torque 6 - 7 Nm (4.4 - 5.2 ft-lb).
- **2** Flange specifications. For tie rod and tightening torque information see data sheet RE 18301-90.
- 3 A and B ports.
- 4 Identification label.

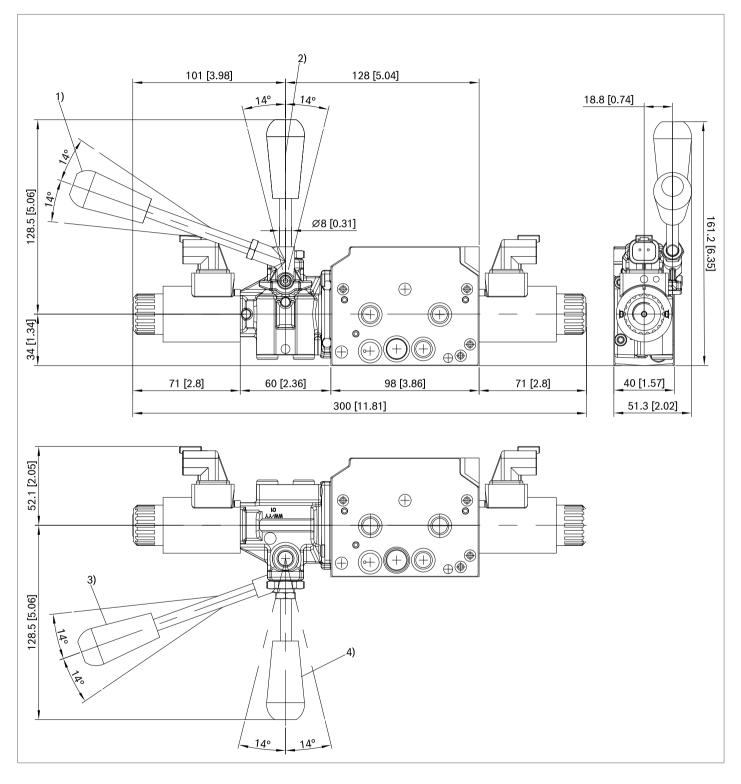
- Optional push-button manual override, EP type, for spool opening: it is pressure stuck to the ring nut for coil locking. Mat no. R933002705
- 6 Optional screw type manual override, EF type, for spool opening: it is screwed (torque 6-7 Nm (4.4-5.2 ft-lb)) to the tube as replacement of the coil ring nut. Mat no. R930084529.

# External dimensions for spool with nominal flow 9



1 Flow-boost system only for spool with nominal flow 9. It always mounted on "a" side of the valve. 10 **EDG-DP** | 4/3 and 4/2 Proportional directional valve elements External dimensions with lever

# External dimensions with lever

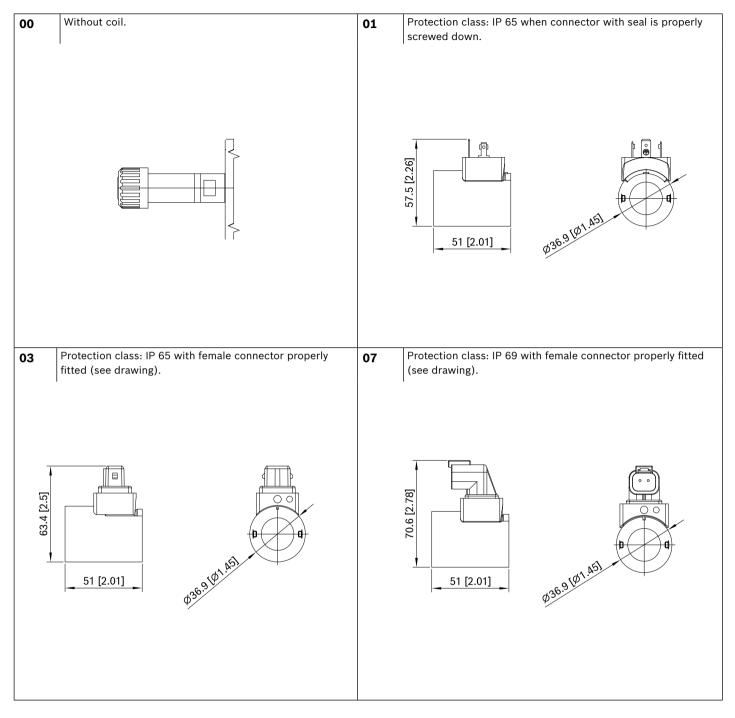


- **1** Order detail: HA Horizontal lever manual override option
- 2 Order detail: VA Vertical lever manual override option
- **3** Order detail: H1 Horizontal lever manual override option, 180° rotated
- 4 Order detail: V1 Vertical lever manual override option, 180° rotated

#### Note

Not possible to switch from HA or VA to H1 or V1 and viceversa.

# **Electric connections**



12 **EDG-DP** | 4/3 and 4/2 Proportional directional valve elements Electric connections

#### Bosch Rexroth Oil Control S.p.A.

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Subject to change.