

Sandwich valve module with solenoid valve and flow restrictor

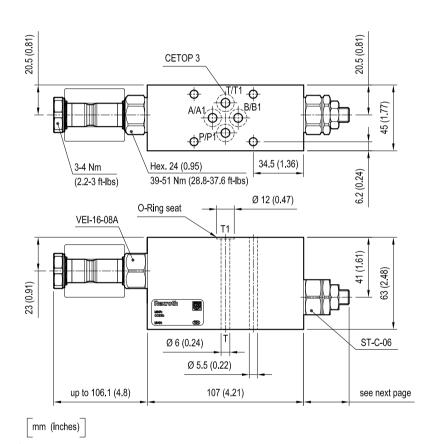
RE 18332-89

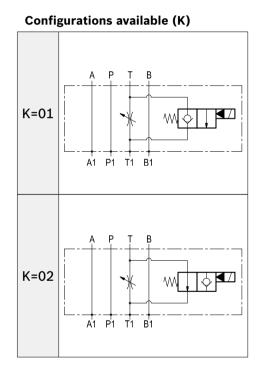
Edition: 04.2023 Replaces: 06.2018

EM-VEI-16-08A-ST-CETOP 3-T

OP.60 - K - X - 29 - Y - Z

Dimensions

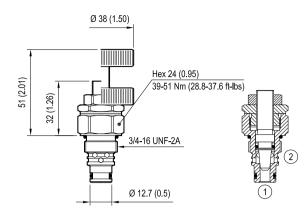




Technical data

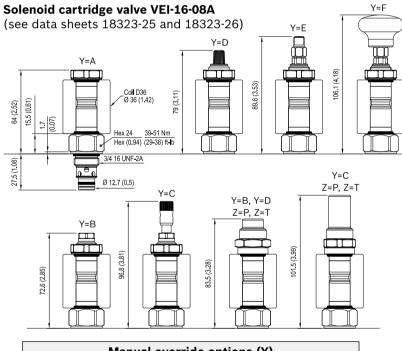
Max. flow:	up to 40 l/min (11 gpm)				
Max. operating pressure:	210 bar (3000 psi)				
Standard manifold in high strength <mark>aluminium</mark> . For working pressure up to 350 bar (5000 psi) and for fatigue applications with any working pressure, steel manifolds are available upon request.					
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)					
Other technical data	See data sheet 18350-50				

Flow restrictor ST-C-06 (see data sheet 18321-26)



X	ST-C-06 ADJUSTMENTS		
03	Leakproof hex. socket screw		
04	Handknob and locknut		

Cavity: CA-08A-2N

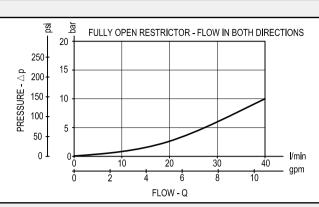


		Manual override options (Y)							
		Α	В	С	D	Е	F		
Seal and prot. cap. (Z)	0	K=01 K=02	K=02	K=02	K=01	K=01	K=01		
	v	K=01 K=02	K=02	K=02	K=01	K=01	K=01		
	Ρ	/	K=02	K=02	K=01	/	/		
	т	/	K=02	K=02	K=01	/	/		

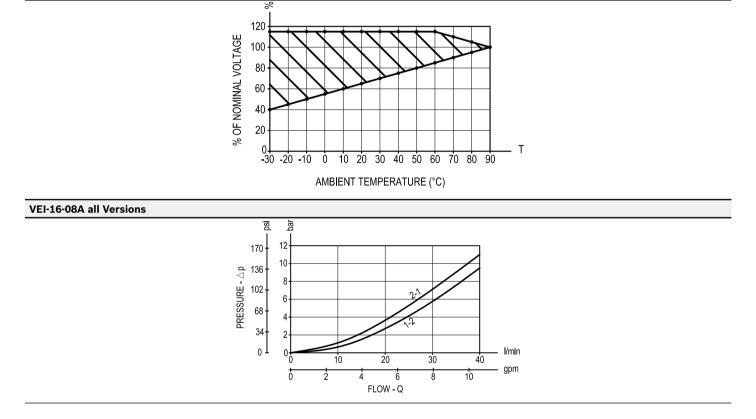
Technical data					
General					
Installation orientation	Unrestricted				
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)				
Hydraulic					
Max. operating pressure	350 bar (5000 psi)				
Flow range	0.5 - 40 l/min (0.1 - 11 gpm)				
Max. internal leakage	5 drops/min.				
Switching time	Opening ≤ 50 ms				
	Closing ≤ 100 ms				
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)				
Fluids: Mineral-based or synthetics with lubricating prop- erties at viscosities of 20 to 380 mm ² /s (cSt)					
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)				
Recommended degree of fluid contamination	Nominal value max. 10 µm (NAS 8) ISO 4406 19/17/14				
MTTFd	150 years (see 18350-51)				
Cavity	CA-08A-2N (see 18325-70)				
Other technical data	See data sheet 18350-50				
Electrical					
Type of voltage	DC voltage				
Coil type	D36				
Supply voltage	See data sheet 18325-90				
Voltage tolerance against ambient temperature	See characteristic curve				
Power consumption	20 W				
Type of protection	See data sheet 18325-90				
Note: Coils must be ordered separately					

Characteristic curves

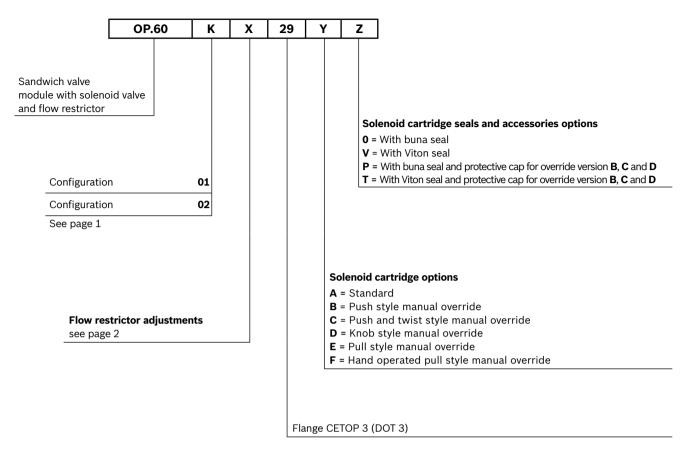








Ordering code



Note: for solutions availability (K-Y-Z combinations), please refer to TAB.1 on page 2.

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 compact-hydraulics-hic@boschrexroth.com www.boschrexroth.com/compacthydraulics © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.