

Solenoid operated valves 2-way 2-positions normally closed Special cavity

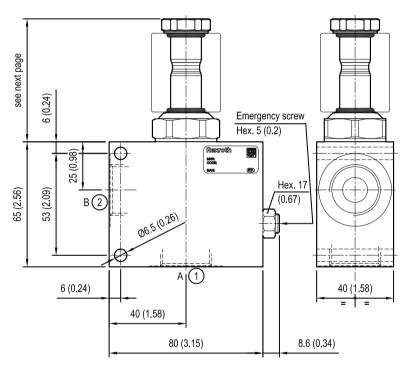
Cartridge style in emergency manifold

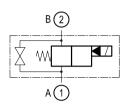
VEI-CE-16-017-NC

OE.15 - K - 17 - X - Y - Z - W

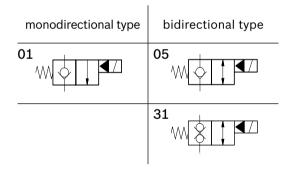
Edition: 04.2023 Replaces: 06.2021

RE 18332-15





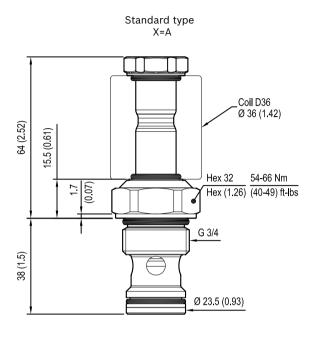
# Cartridge schemes (K)



mm (inches)

### **Technical data**

Max. flow	up to 70 l/min (19 gpm)	
Max. operating pressure for steel body	350 bar (5000 psi)	
Max operating pressure for aluminium body	210 bar (3000 psi)	
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)	
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm <sup>2</sup> /s (cSt)		
MTTFd	150 years see RE 18350-51	
To order manifold only, see data sheet RE 18325-85		
Other technical data	See data sheet 18350-50	



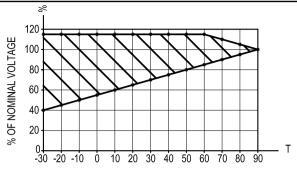
# Cartridge technical data

General	
Installation orientation	Unrestricted
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Hydraulic	
Max. operating pressure	350 bar (5000 psi)
Flow range	2 - 70 l/min (0.53 - 18 gpm)
Max. internal leakage	20 drops/min.
Switching time	Opening ≤ 50 ms
	Closing ≤ 100 ms
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm <sup>2</sup> /s (cSt)	
Installation torque	54 -66 Nm (40 - 49 ft-lbs)
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14
MTTFd	150 years see RE 18350-51
Special cavity	017-E see data sheet 18325-75
Other technical data	See data sheet 18350-50

Electrical	
Type of voltage	DC voltage
Coil type	D36
Supply voltage	See data sheet 18325-90
Voltage tolerance against ambient	See characteristic curve
temperature	
Power consumption	20 W
Type of protection	See data sheet 18325-90
Note: Coils must be ordered separately	

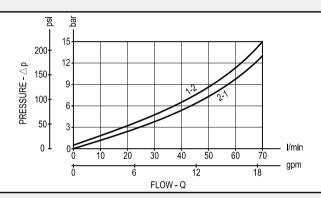
#### Characteristic curves

#### All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle

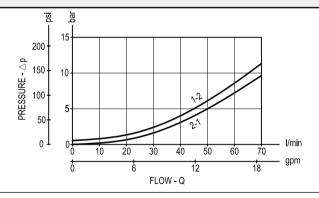


#### AMBIENT TEMPERATURE (°C)

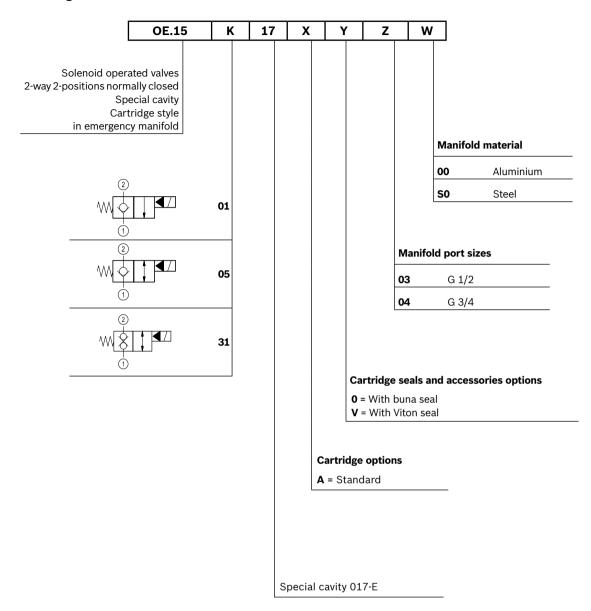
#### Version 01,05



## Version 31



#### **Ordering code**



#### Bosch Rexroth Oil Control S.p.A.

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